

*Classic Solid*  
**Walnut**

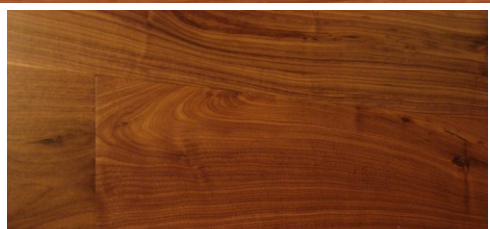


*Quarter-Sawn*  
**Flooring**

The relentless pursuit of fine hardwood flooring



**Mixed Grains  
(Quartered, Rift &  
Plain Sawn) Walnut  
Solid Hardwood  
Flooring**



Character Grade Plain-Sawn

**Specifications:**

¾" thickness, solid wood product.  
Tongue & Groove sides, matched ends (t&g), bottoms are stress relieved.

**Surface Treatments Available:**

Unfinished, square edged  
Unfinished, micro bevel on long edges  
Hand Scraped – not machine scraped,  
add \$2.50/sq.ft.  
Wire Brushed, add \$1.50/sq.ft.

**Flooring Options Including:**

Single Planks  
Random Width Planks  
Herringbone, call for pricing  
Chevron, call for pricing  
Parquet designs by special request, call for pricing

Excellent  
**quality**  
solid  
hardwood  
**flooring**

***Quarter-Sawn Flooring, LLC***

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## Grain Patterns Available:

### Plain-Sawn

NOFMA's Guideline: "Any combination of grain classifications including Plain-Sawn, Rift-Sawn & Quarter-Sawn." (Plain-Sawn is defined as boards in whose cross section the angle of the annual ring tangent to the face of the piece to be between 0 and 30 degrees Rift-Sawn is 30 to 60 degrees and Quarter-Sawn is from 45 to 90 degrees).

### Quarter-Sawn

Available only by special request.

### Rift & Quarter-Sawn

Available only by special request.

## Grades Available:

### Clear Grade

Available by special request only.

### Select and Better Grade Rules

NOFMA's Guideline: "A flooring product with coloration variations produced by differences of natural heartwood and sapwood, along with the following characters described: The face may contain: unlimited darkened sapwood, no bright sapwood allowed. Knots/Burls: Broken Knots up to 3/8" diameter, with no broken or loose pieces and must be fillable. Torn Grain: Must san out, (1/32" or less deep) a torn area of no more than 1" x 1" x 3' permitted. Tongue: 1/2" tongue allowed. Checks: One check 1/2" long allowed every foot. Checks can be slightly open, 1/64" wide by 1/8" deep or less, and limited to 3 or less in a single group. Corner Breaks: A chipped area may extend 1/4" x .05". Edge Defects: One slight edge defect per 2' allowed, less than the thickness of a dime and 1/2" long. The following defects are not allowed: Pith, Shake, Rot, rough face or split ends.

### Character Grade

A blend of 80% Number One Common and 20% Number Two Common NOFMA grades.

NOFMA's Guideline for No. One Common: "A flooring product which contains prominent variations in coloration and varying characters. Boards must be at least 25% heartwood. Sapwood may be stained, blotchy or speckled. No broken knots where the unsound portion extends through the piece. No open defects may extend through the piece. For a complete description, please visit [www.nwfa.org](http://www.nwfa.org) for the latest grading rules.

NOFMA's Guideline for No. Two Common: "A flooring product which may contain sound natural variations of the forest product and manufacturing imperfections. The purpose of this grade is to furnish a floor suitable for homes, general utility use, or where character marks and contrasting appearance is desired. The following characters are not admitted: Shattered or rotten ends, large broken knots, excessive bad millwork, shake, advanced rot, and similar unsound defects. Dark machine burns exceeding 3/64" deep not admitted. Knot holes and open characters which will readily fill are admitted. A limited number of pieces with no tongue which may be face nailed are admitted."

For NOFMA's complete grading rules, go to:

<http://www.nwfa.org/member/NOFMAGradePhotos.aspx>